



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		42691	SHAFT, FLYWHEEL USE WITH S	1		
2	260	8908A	2 FLYWHEEL ASSEMBLY USE WITH S	1		
1A	11	818591	NUT USE WITH NUT	1		
2	260	818540A	2 FLYWHEEL ASSEMBLY USE WITH S	1		
3	43	99301	RING GEAR, FLYWHEEL ELECTF	1		
4	10	40039106	SCREW, RING GEAR TO FLYWHI	4		
5	468	8471A	2 CRANKSHAFT ASSEMBLY	1		4
6	26	42890	OIL SEAL, CRANKSHAFT (DESII	1		
6A		818630A	1 SLEEVE KIT (INCLUDES O-RINC	1		4
7	30	41341	BALL BEARING, CRANKSHAFT-LI	1		4
8	53	20940	SNAP RING, BALL BEARING (SM	1		
9	53	42132	RETAINING RING	1		4
10	12	13031	WASHER, LOWER	1		4
11	26	12566	1 OIL SEAL, LOWER	1		4
12	28	20094	KEY	1		4
13	31	41342	ROLLER BEARING, CRANKSHAF	1		4
14	26	12567	1 OIL SEAL, CRANKSHAFT-UPPER	1		4
15	637	8477A	2 CONNECTING ROD ASSEMBLY	2		4
16	10	823460	SCREW, CONNECTING ROD	4		4
17	31	42076A	1 ROLLER BEARING ASSEMBLY	3		4
18	29	42186	NEEDLE BEARING, PISTON EN	48		4
19		43348	THURST BEARING	4		4
20	784	9747A	2 PISTON AND PIN ASSEMBLY (ST	2		4
20	784	9747A	4 PISTON AND PIN ASSEMBLY (.01	2		
21	39	18212A	4 PISTON RING ASSEMBLY (STA	1		4
21	39	18212A	1 PISTON RING ASSEMBLY (.015	2		
22	40	42202	LOCK RING	4		4
23		17794A	1 BEARING ASSEMBLY	1		4
24	26	818901	SEAL, MAIN BEARING	1		4
25	31	42076A	1 ROLLER BEARING ASSEMBLY	1		4
.		19072A88	POWERHEAD ASSEMBLY - COMF	1	(15)	